

24th April, 1963

PROGRESSIVE INDEX FOR 1963 SERVICE LETTERS

The following codings are used to indicate the models to which this index applies:—

A "Anglia" Range	D .. "Zephyr 4/6" and "Zodiac" Mk. III
B "Consul Cortina" Range	Ranges
C "Consul 315" and "Capri"	G .. All Passenger Car models

SUBJECT	MODEL CODE AND SERVICE LETTER No.
Wheels—Hubs	B38
Brakes	A47, B48, D50
Front Axle—Steering Gear
Rear Axle
Frame—Springs	B24
Engine	A40, B41, C42, B45, C46, A51
Gearbox—Clutch	D2, A3, C4, D23, A47, B48, C49
Cooling System	A5, B6, C7
Fuel System
Electrical System	A12, B13, D14, G15, G16, G17, G18, D29,
Accessories.. .. .	C30, B31, G32, G33, G34, G35
Bodywork, Mudguards—Bonnet	A1, G8, G9, G10, G11, G19, G20, G21, G22, B39,
General Data	B43
	D36, D37, D44
	G25, G26, G27, G28

Last Issue: No. 50—Armoured Front Brake Hose—"Zephyr 4/6" & "Zodiac" Mk III Ranges

CONNECTING RODS WITH LARGER BOLTS



New "Anglia" (1959 onwards) (997 c.c. engine only)

From approximate engine number—105E-588929

the connecting rods have been modified to incorporate larger big end bolts.

Current connecting rods can be identified by the length of the bolts, $1\frac{3}{4}$ in. (44.45 mm.) approximately, and their thread size, $\frac{11}{32}$ —24—U.N.F.—3A, compared with the length, $1\frac{5}{8}$ in. (41.3 mm.) approximately, and thread size, $\frac{5}{16}$ —24—U.N.F.—3B, of the former.

Although it is physically possible to fit a small diameter bolt to a current connecting rod, and possibly tighten the bolt to the correct torque, the thread of the bolt will strip in service. Therefore, it is essential that only a $\frac{11}{32}$ bolt is fitted to a current connecting rod and tightened to a torque of 20 to 25 lb. ft. (2.76 to 4.1 Kg.m.).

CONNECTING RODS WITH LARGER BOLTS—(Cont'd.)

The part numbers of the current and former connecting rods are tabulated below:—

Description	Current Part No.	Former Part No.
Connecting Rod	105E-6200-C	105E-6200-B
Bolt (connecting rod big end) ..	116E-6215	105E-6215-B
Plate (connecting rod locking) ..	116E-6216	105E-6216-B

The foregoing is for Dealer Information Only. Without exception all gratis repairs and replacements are subject to the current Warranty and Policy procedure.